



Polska

CERTIFICATE

No. TSP-3834-115.00

Company



KWIATKOWSKI
STEEL CONSTRUCTIONS

KWIATKOWSKI Sp. z o.o.

ul. Nowotomska 39, 64 – 310 Lwówek, Poland

With production plant



KWIATKOWSKI
STEEL CONSTRUCTIONS

KWIATKOWSKI Sp. z o.o.

ul. Nowotomska 39, 64 – 310 Lwówek, Poland

Fulfills the **quality requirements for welding** according to:

PN-EN ISO 3834-2:2007

The range of approval is presented in the Annex.

The period of validity of certificate: from 10.04.2015. to 09.04.2020.



TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17, 00 – 252 Warszawa

Piotr Kukuła
Director of Certification Center

Warsaw, date 10.04.2015





Certificate of welding processes according to PN-EN ISO 3834-2:2007
covers the following range:

Product and scope of application: Welded structures, conveyors, railings, ladders, doors.

Product standard/specification: ISO 15609-1, ISO 15613, ISO 15614-1, ISO 13916,
ISO/TR 17671-2, ISO/TR 17844, ISO 17635, ISO 17636,
ISO 17637, ISO 17638, ISO 17639, ISO 17640, ISO 17662.

Base materials: 1.1, 1.2, 8.1

Dimensions: Length up to 18,0 m
Material thickness up to 60,0 mm
Pipe diameters from Ø 25,0 mm
Range of pipe thickness BW:3,0-14,2; FW: 3,0-32,0 mm

Welding methods: 121 – Submerged arc welding with solid wire electrode
135 – MAG welding with solid wire electrode
983 – Gas metal arc weld brazing

Welding supervisor: Adam Dąbrowski (IWE/EWE)

Deputy of welding supervisor: Msc. Eng. Dariusz Janelt (VT2, PT2)

Non destructive testing personnel:

Person responsible for non destructive testing: Msc. Eng. Dariusz Janelt (VT2, PT2)

Deputy of non destructive testing responsible person: ---

REMARKS:---

Warsaw 10.04.2015




Piotr Kukula
Director of Certification Center